

# Work Order ID 52298

Tuesday, September 22, 2009 1:57:49 PM

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Item ID: K642-511

Revision ID: N/A

Item Name: saddle kit 642-511

Start Date: 9/23/2009 Start Qty: 3.00

Required Date: 10/9/2009 Req'd Qty: 3.00

Reference:

Approvals: Process Plan: PL Date: 09-22 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI 9467	Rev A
IIN D206-642	Rev M

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels per PPP K642-511

CHG004

0.00

8/21/13

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

9/11/13 (30) SCL

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Item ID: K642-511

Accept

Revision ID: N/A

Item Name: saddle kit 642-511

Start Date: 9/23/2009 Start Qty: 3.00

Required Date: 10/9/2009 Req'd Qty: 3.00

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

120

QC4- 100% Inspect kits for completeness

0.00

2) 502/1/30



QC

Memo

0.00

Quality Control

(13) /

130

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP K642-511 Location: DRAFT

09/14/09 (3)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/12/01

MC  
09-12-01

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Work Order ID: 52298

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 9/23/2009

Required Date: 10/9/2009

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C35A		Purchased	No			110	Each	159.0000	9.0000			

8  
B  
BOLT

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

159

106541

19

110155

36

111724

50

112489

50

18918

4

AN3C36A

Purchased

No

110

Each

242.0000

27.0000

5  
B  
BOLT

Warehouse  
Location

Loc Qty

Loc Code

OFFSHORE

FG

4

101261

4

Main Warehouse

ST

238

111917

67

111925

71

112454

50

112646

50

9/16/21 SP

9x

9/16/21 3x SD

10x  
27x SD

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Parent Item Name: saddle kit 642-511

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C41A <i>XB</i>		Purchased	No			110	Each	189.0000	24.0000			
<i>SB</i>												
BOLT												

*9/11/14 SP*

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

103324

4

Main Warehouse

ST

185

108409

14

111925

71

112431

100

AN4C6A *#2*

Purchased

No

110

Each

166.0000

36.0000



Bolt



*12x SP*  
*12x SP*  
*glue (3x) SP*  
*M112759 SP*

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

103344

4

Main Warehouse

ST

162

111724

162

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Parent Item: K642-511RevN/A



Parent Item Name: saddle kit 642-511

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C11A <i>86</i>		Purchased	No			110	Each	122.0000	24.0000			
<i>5</i>										<i>9/24/4</i>	<i>SP</i>	

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

104817

4

Main Warehouse

ST

118

111925

68

112489

50

*24x*

AN5C12A *44*

Purchased

No

110

Each

102.0000

12.0000



*9/24/4*

*(34) SP*

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

2

18918

2

Main Warehouse

ST

100

110847

20

111925

50

112489

30

*12x SP*

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C13A <i>24</i>		Purchased	No			110	Each	120.0000	12.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

2

18918

2

Main Warehouse

ST

118

107615

2

107800

16

111648

50

111925

50

AN5C15A *21*

Purchased

No

110

Each

129.0000

3.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

129

105125

1

109148

28

111819

100

Bolt

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Parent Item: K642-511RevN/A



Parent Item Name: saddle kit 642-511

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN5C32A <i>x2</i>		Purchased	No			110	Each	116.0000	6.0000			
<i>S</i> <i>B</i>										<i>9/14/4</i>	<i>sf</i>	

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

18918

4

Main Warehouse

ST

112

~~110155~~

71

111808

41

AN5C34A <i>x2</i>		Purchased	No			110	Each	170.0000	6.0000			
<i>S</i> <i>B</i>										<i>9/14/4</i>	<i>(3x) sf</i>	

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

2

18918

2

Main Warehouse

ST

168

~~110342~~

58

111648

50

112454

60

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Work Order ID: 52298



Parent Item: K642-511RevN/A



Parent Item Name: saddle kit 642-511

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN5C35A		Purchased	No			110	Each	131.0000	3.0000			
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8/24



8

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

131

107551

31

108084

50

108407

50

3x51

AN960C10L

124

Purchased

No

110

Each

6,964.000 72.0000

2x

8/24



washer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

100

103585

100

Main Warehouse

ST

6864

112116

1864

112612

5000

72x50

9/11/3 (3x) 51

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Work Order ID: 52298

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Parent Item Name: saddle kit 642-511

Comments:

Start Date: 9/23/2009

Required Date: 10/9/2009

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960C416L		Purchased	No			110	Each	1,112.000	72.0000			
------------	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--

WASHER

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

1068

111808

63

111916

5

112612

1000

AN960C516L

Purchased

No

110

Each

345.0000

24.0000

WASHER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

345

109545

12

111650

33

111916

300

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Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D206-648-013RevB 71 Manufactured No

110

Each

4.0000

3.0000



352273 9/11/13

sf

GHW Modification

@ CH7002

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

4

48226

1

50305

3

D2652RevA 716

Manufactured No

110

Each

330.0000

48.0000



351531 9/11/13 (3x) sf

Bushing

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST

203

21091

0

45318

16

46608

12

48187

175

Main Warehouse

ST40

83

50271

83

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Parent Item: K642-511RevN/A



Parent Item Name: saddle kit 642-511

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2712RevB	110	Manufactured	No			110	Each	451.0000	30.0000			



Set Screw

9/11/3 3x 5p

Warehouse  
Location

Loc Qty

Loc Code

OFFSHORE

FG 50

29962 50

Main Warehouse

ST 401

16400 20

43810 11

45247 25

47603 145

48235 200

6x 5p  
24x 5p

D2932-1RevC



Saddle LH Out, 206

Manufactured No

110 Each 5.0000 3.0000



2 52550 9/14/27

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST 5

43496 1

48188 4

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Work Order ID: 52298



Parent Item: K642-511RevN/A



Parent Item Name: saddle kit 642-511

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2933-1RevC

71

Manufactured

No

110

Each

8.0000

3.0000



9/11/3

sp

Saddle LH In, 206

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

43500

1

47569

3

48190

4

3x sp

D2934RevB

72

Manufactured

No

110

Each

106.0000

6.0000



9/11/3

(3x)

sp

Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

6

31929

6

Main Warehouse

ST

40

47947

40

Main Warehouse

ST55

60

50376

60

6x sp

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Work Order ID: 52298



Parent Item: K642-511RevN/A



Parent Item Name: saddle kit 642-511

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2935RevB 	72	Manufactured	No			110	Each	121.0000	6.0000		9/11/3	SP
Saddle Spacer												

Warehouse	Loc Qty	Loc Code
Location		
OFFSHORE		
FG	6	
31793	6	
Main Warehouse		
ST	115	
47948	43	
50211	72	

D2938-1RevC 	71	Manufactured	No			110	Each	12.0000	3.0000		9/11/3	(34) SP
Saddle LH Out, 206												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	5	
43498	1	
48191	4	
Main Warehouse		
ST428A	7	
48536	7	

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Work Order ID: 52298



Parent Item: K642-511RevN/A



Parent Item Name: saddle kit 642-511

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2939-1RevC

tl

Manufactured

No

110

Each

11.0000

3.0000



Saddle LH In, 206

9/11/3

3x50

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

43499

1

47115

2

48193

8

3x50

D3396-3RevB

tl

Manufactured

No

110

Each

71.0000

6.0000



Spacer

9/11/3

3x50

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

10

26772

10

Main Warehouse

ST

61

45667

9

48196

52

6x50

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Work Order ID: 52298

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-043RevE Tow Ring	el	Manufactured	No			110	Each	68.0000	3.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

48

45743

4

47857

4

48249

20

50176

20

Main Warehouse

ST464

20

50387

20

D3456-1RevA

Manufactured No

110

Each

232.0000 3.0000

Washer

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

225

46752

25

51653

200

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Work Order ID: 52298



Parent Item: K642-511RevN/A



Parent Item Name: saddle kit 642-511

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3457-1RevA  Washer	x2	Manufactured	No			110	Each	103.0000	6.0000	2x	9/11/3	3x SP

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

32409

10

Main Warehouse

ST

93

45913

93

110

Each

1,186.000

72.0000



9/11/3

6x SP  
84 SP

D3672-1RevB

x24



Phenolic Washer

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

686

39275

19

42329

121

47628

546

Main Warehouse

ST117

500

51674

500

72x SP

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Parent Item Name: saddle kit 642-511


Comments:

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Required Date: 10/9/2009

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-3RevB  Phenolic Washer		Manufactured	No			110	Each	919.0000	72.0000		9/11/3	(3x) SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

419

34471

56

48258

363

Main Warehouse

ST117

500

51596

500

D3672-7RevB

Manufactured No

110

Each

790.0000

72.0000

Phenolic Washer

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST

790

35522

290

51696

500

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MS21043-3		Purchased	No			110	Each	5,320.000	60.0000			
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8  
B Nut



80x

9/11/3 SP

Warehouse  
Location

Loc Qty

Loc Code

OFFSHORE

FG

80

103691

80

Main Warehouse

ST

5240

111819

78

112243

186

112314

4976

13x

60x SP

MS21043-4

1B

Purchased

No

110

Each

1,397.000 39.0000

5  
B Nut



9/11/3

(3x) SP

Warehouse  
Location

Loc Qty

Loc Code

OFFSHORE

FG

40

104603

40

Main Warehouse

ST

1357

111819

35

112243

22

112314

1000

112492

300

39x SP

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Work Order ID: 52298



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Parent Item Name: saddle kit 642-511

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-5		Purchased	No			110	Each	744.0000	12.0000			

S  
Nut



9/11/2 (37) SP

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

744

110180

7

111119

37

111819

200

112314

500

1x  
11x SQ

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. M AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 2

REF. CANADIAN STC: SH98-4

REF. FAA STC: SA00475SE

REF. EASA STC: EASA.IM.R.S.01320

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 52295

**PURPOSE:**

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, ACHIEVING THE REQUIRED 1.5-2 THREADS IN SAFETY MAY BE IMPOSSIBLE WHEN FASTENING AN3C41A BOLTS THROUGH THE SADDLES.

**CHANGE:**

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, THE QTY(16) D3672-5 WASHERS ARE REPLACED WITH THINNER D3672-7 WASHERS. THE PARTS LISTS ARE UPDATED AS INDICATED BELOW:

**4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)**

**32.17 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)**

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
-----	----	----	--	--	--	---------	--------

WAS:

12B	16	16				D3672-5	WASHER
-----	----	----	--	--	--	---------	--------

**4.8 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (D206-642)**

**32.18 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (ICA-D206-642)**

ITEM	QTY -513	QTY -514	QTY -545	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
-----	----	----	--	--	--	---------	--------

WAS:

12B	16	16				D3672-5	WASHER
-----	----	----	--	--	--	---------	--------

A	NEW ISSUE	CP	09.06.17
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	CP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9467	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WASHER CHANGE	NTS
DATE	09.06.17	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

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4.9 206A/B HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)

32.19 206A/B HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -611	QTY -612	QTY -613	QTY -614	QTY -641	QTY -654	PART NUMBER	DESCRIPTION
	X						D206-642-611	SKIDTUBE INSTALLATION, LH
		X					D206-642-612	SKIDTUBE INSTALLATION, RH
			X				D206-642-613	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-614	SKIDTUBE INSTALLATION, RH, THRU BOLT

IS:

12B	16	16	16	16			D3672-7	WASHER
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WAS:

12B	16	16	16	16			D3672-5	WASHER
-----	----	----	----	----	--	--	---------	--------

DESIGN	CP	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	CP		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9467	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WASHER CHANGE	NTS
DATE	09.06.17	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

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## 4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

Item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-541	SKIDTUBE
				X		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D3274-041	SKIDTUBE ASSEMBLY
3			1			D2646	* AFT CAP <sup>(1)</sup>
4			2			AN3C4A	* BOLT <sup>(1)</sup>
5A			2			AN960C10L	* WASHER <sup>(1)</sup>
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) <sup>(1)</sup>
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3C41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21043-3	NUT
12B	16	16				D3672-5	WASHER (REPLACES NAS1515H5)
13	4	4				AN5C11A (or AN5C12A)	* BOLT <sup>(2)</sup>
14	4	4				AN5C11A (or AN5C13A)	* BOLT <sup>(2)</sup>
15A	8	8				AN960C516L	WASHER
15B	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12				AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	WASHER
18	12	12				MS21043-4	NUT
20A			9	9		D3537-1	* WEARPAD <sup>(1)</sup> (REPLACES D2648-3)
21A			1	1		D3537-3	* WEARPAD <sup>(1)</sup> (REPLACES D3429-1)
22A			1	1		D3535-15	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-15)
22B			1	1		D3536-15	* GASKET <sup>(1)</sup>
23A			1	1		D3535-23	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-23)
23B			1	1		D3536-23	* GASKET <sup>(1)</sup>
24A			1	1		D3535-39	* WEARSHOE <sup>(1)</sup> (REPLACES D3287-1)
24B			1	1		D3536-39	* GASKET <sup>(1)</sup>
25A			1	1		D3535-35	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-35)
25B			1	1		D3536-35	* GASKET <sup>(1)</sup>
26A			78	78		AN3C4A	* BOLT <sup>(1)</sup>
26B			78	78		AN960C10L	* WASHER <sup>(1)</sup>
26C			78			ALS7-1032-130 (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)	* INSERT <sup>(1)</sup>
30	1	1				D3407-043	TOW RING
32A	1	1				D3456-1	WASHER
32B	2	2				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34			1			AN4C5A	BOLT
35			1			AN960C416	WASHER
36			1			D3413-1	RING
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER

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ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
40					2	D3414-041	LUG ASSEMBLY (GHW)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER
50	9	9				AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	24	24				AN960C10L	WASHER
53	24	24				D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12				MS21043-3	NUT
55	2	2				D3396-3	SPACER
56A	1	1				AN5C35A	BOLT
56B	1	1				AN5C15A	BOLT
60	2	2				AN5C32A	BOLT
61	2	2				AN5C34A	BOLT
62	4	4				MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE  
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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